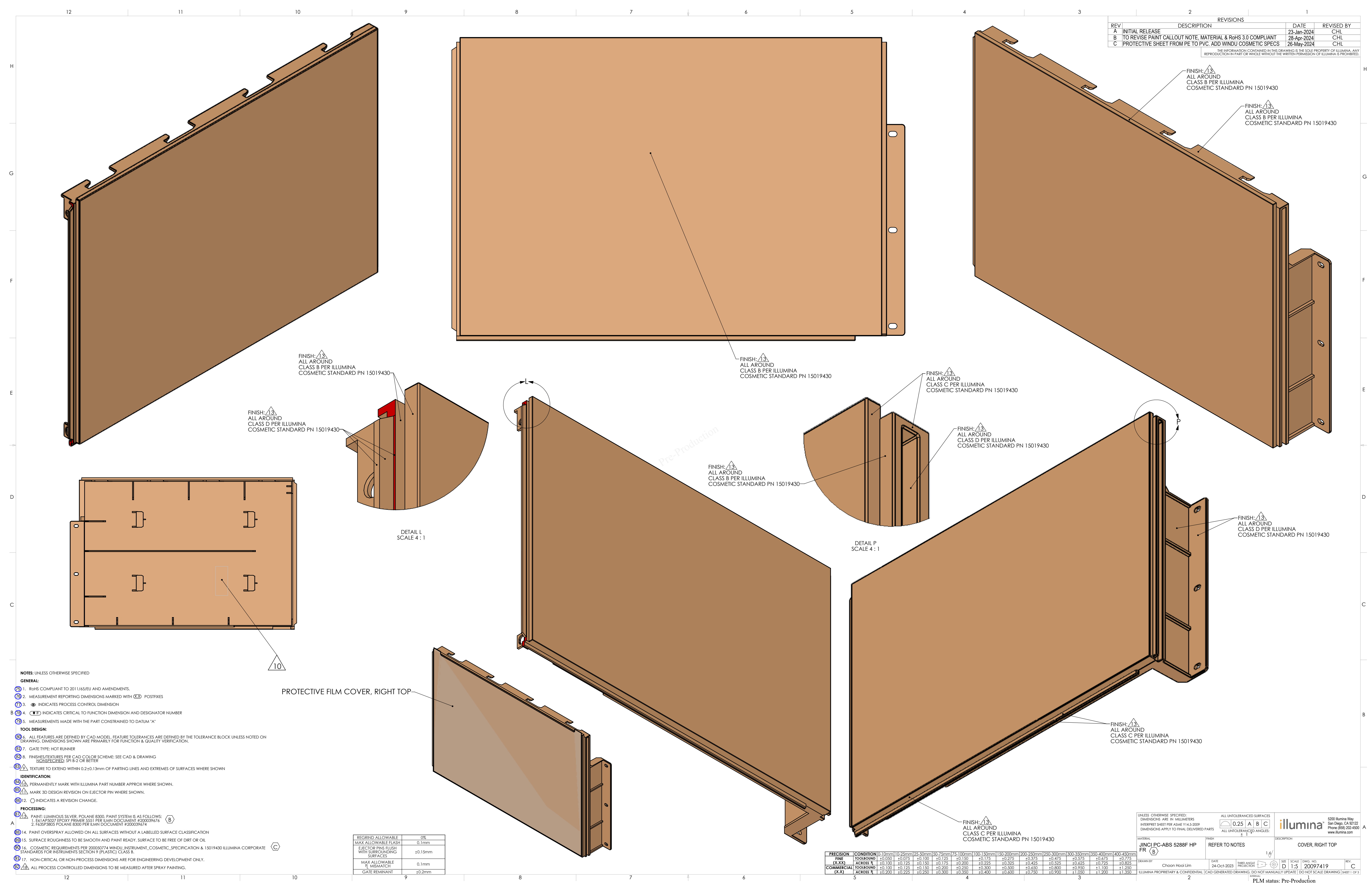


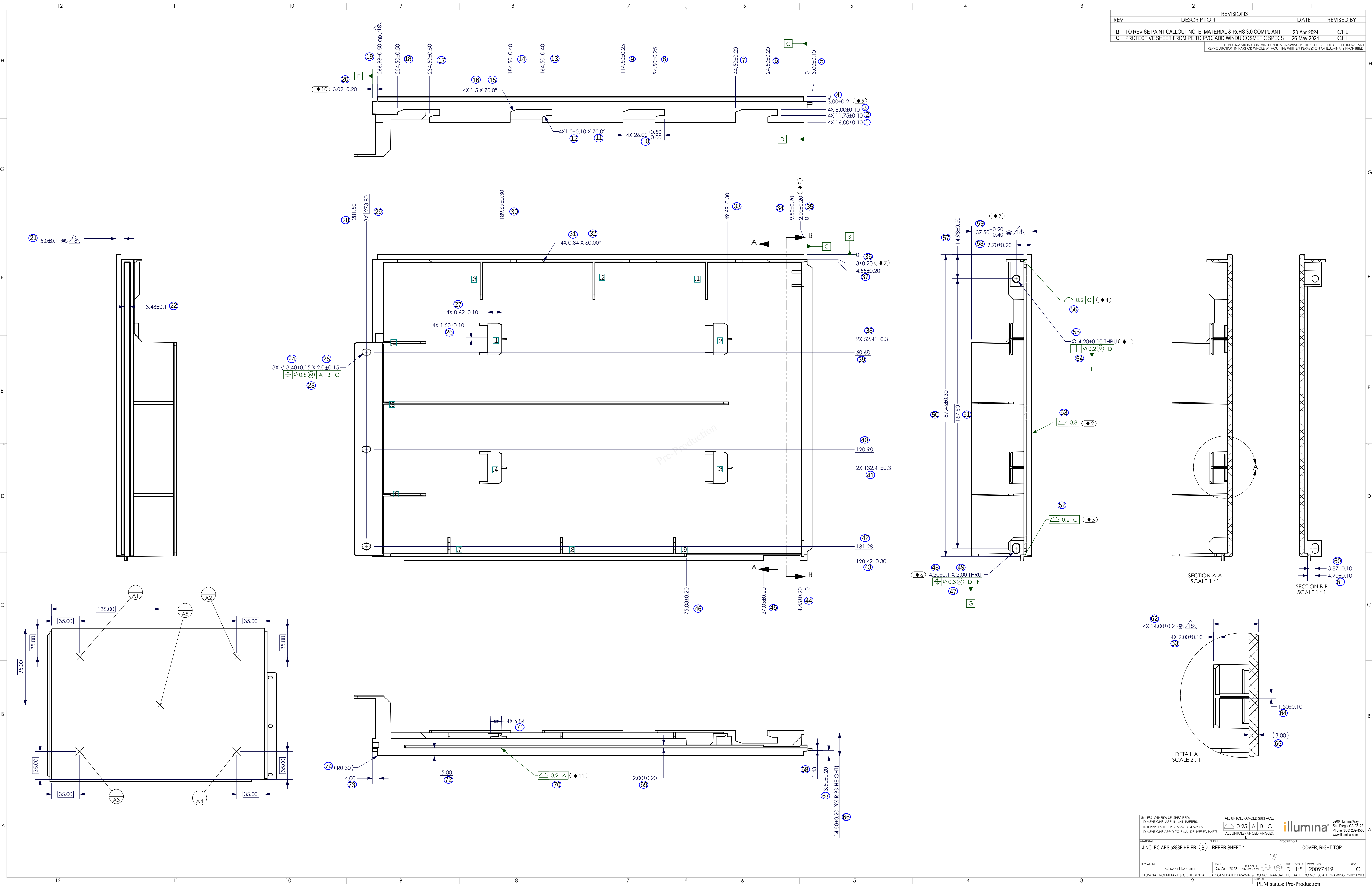
REVISIONS			
REV	DESCRIPTION	DATE	REVISED BY
A	INITIAL RELEASE	23-Jan-2024	CHL
B	TO REVISE PAINT CALLOUT NOTE, MATERIAL & RoHS 3.0 COMPLIANT	28-Apr-2024	CHL
C	PROTECTIVE SHEET FROM PE TO PVC. ADD WINDU COSMETIC SPECS	26-May-2024	CHL



REGRIND ALLOWABLE	0%
MAX ALLOWABLE FLASH	0.1mm
EJECTOR PINS FLUSH WITH SURROUNDING SURFACES	±0.15mm
MAX ALLOWABLE R _z MISMATCH	0.1mm
GATE REMINANT	±0.2mm

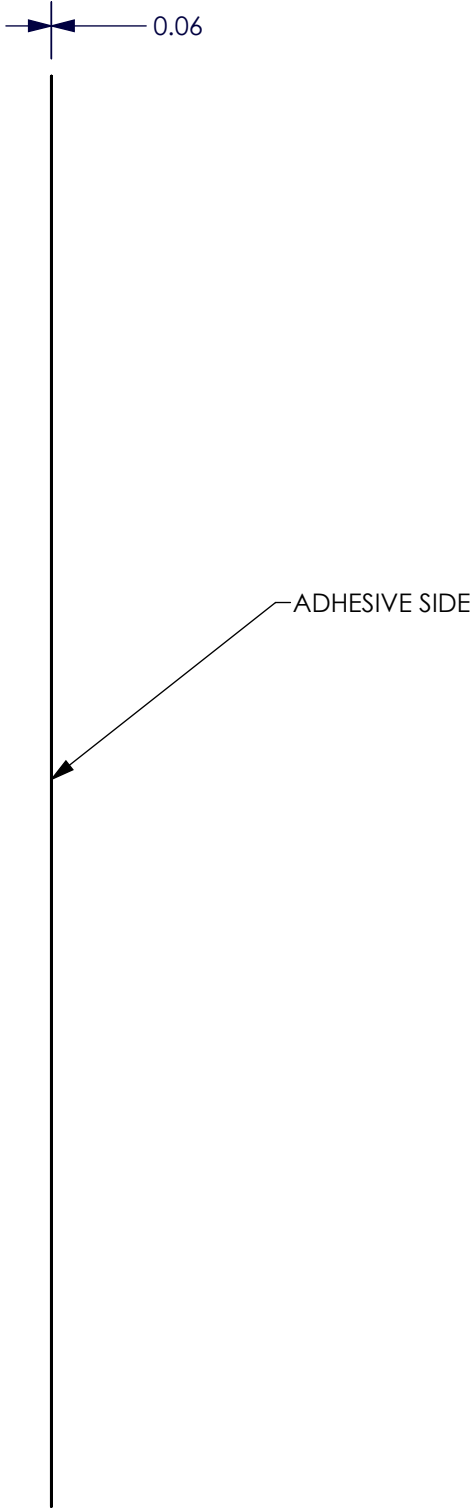
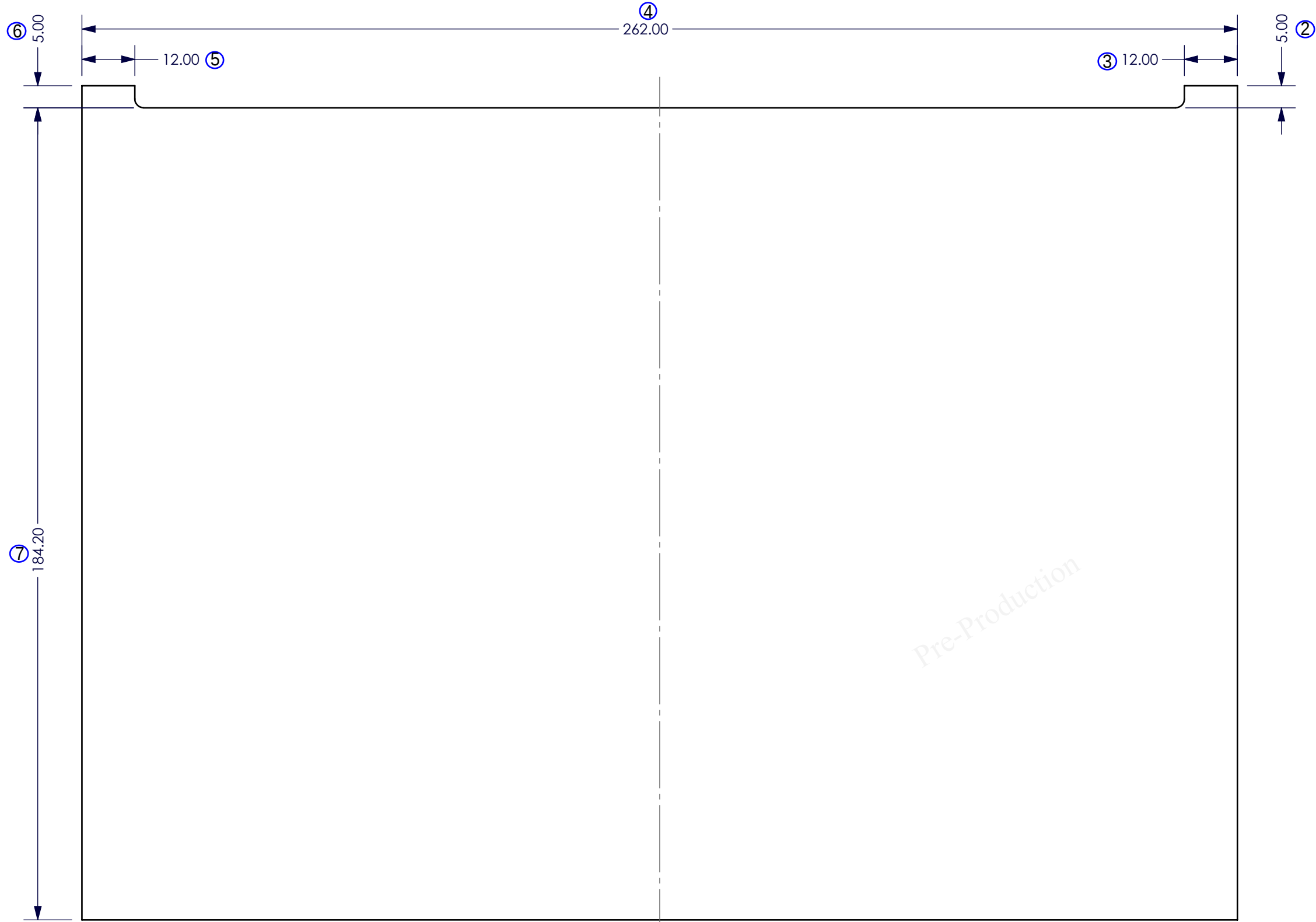
PRECISION	CONDITION	0-10mm	10-25mm	25-50mm	50-75mm	75-100mm	100-150mm	150-200mm	200-250mm	250-300mm	300-350mm	350-400mm	400-450mm
FINE (X.XX)	TOLBOUN	+0.050	+0.075	+0.100	+0.125	+0.150	+0.175	+0.275	+0.375	+0.475	+0.575	+0.675	+0.775
	ACROSS R	+0.100	+0.125	+0.150	+0.175	+0.200	+0.225	+0.325	+0.425	+0.525	+0.625	+0.725	+0.825
COMMERCIAL (X.X)	TOLBOUN	+0.100	+0.125	+0.150	+0.200	+0.250	+0.300	+0.500	+0.650	+0.800	+0.950	+1.100	+1.250
	ACROSS R	+0.200	+0.225	+0.250	+0.300	+0.350	+0.400	+0.600	+0.750	+0.900	+1.050	+1.200	+1.350

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS INTERPRET SHEET PER ASME Y14.5-2009 DIMENSIONS APPLY TO FINAL DELIVERED PARTS		ALL UNLANTIONED SURFACES FINISHES ARE IN MILLIMETERS 0.25 A B C ALL UNLANTIONED ANGLES: 1/4		illuminina® 5200 Santa Ana Way San Diego, CA 92122 Phone (858) 202-4500 www.illuminina.com	
MATERIAL JINCI PC-ABS 5288F HP PC		FINISH REFER TO NOTES		DESCRIPTION COVER, RIGHT TOP	
DRAWN BY Choon Hoi Lim		DATE 24-Oct-2023		Dwg. No. 2020791	
ILLUMININA PROPRIETARY & CONFIDENTIAL		THIRD PARTY PRODUCTION		REV C	



REVISIONS			
REV	DESCRIPTION	DATE	REVISED BY
B	TO REVISE PAINT CALLOUT NOTE, MATERIAL & RoHS 3.0 COMPLIANT	28-Apr-2024	CHL
C	PROTECTIVE SHEET FROM PE TO PVC, ADD WINDU COSMETIC SPECS	26-May-2024	CHL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ILLUMINA. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF ILLUMINA IS PROHIBITED.



- NOTES:
1. MATERIAL CODE: SVLT(U) (157)E-C5
 2. FACE STOCK: SEMI-RIGID PVC (THICKNESS: 0.150mm +/- 0.008mm)
 3. ADHESIVE THICKNESS: 0.025 +/- 0.003
 4. ADHESION TO MIRROR STEEL: >0.4kg/inch
 5. NO GREASE, NO DEFECTS, NO SCRATCHES
 6. RoHS 3.0 (EU) 2015/863 COMPLIANT

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS INTERPRET SHEET PER ASME Y14.5-2009 DIMENSIONS APPLY TO FINAL DELIVERED PARTS		ALL UNTOLERANCED SURFACES 0.25 A B C ALL UNTOLERANCED ANGLES ± 1°		5200 Illumina Way San Diego, CA 92122 Phone (656) 232-4500 www.illumina.com	
MATERIAL REFER TO NOTES		FINISH N/A		DESCRIPTION PROTECTIVE FILM COVER, RIGHT TOP	
DRAWN BY Choon Hooi Lim		DATE 24-Oct-2023		THIRD ANGLE PROJECTION 1/4	
ILLUMINA PROPRIETARY & CONFIDENTIAL CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING SHEET 3 OF 3		SIZE D		SCALE 1:1	
				DWG. NO. 20097419	
				REV. C	

PLM status: Pre-Production